



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

644.4112

Job Sheet 175551



April 16 (ships May 9th)

Part No: 644.4112

Job Qty: 20 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 644.4100 Rev F2 IPP REV:A NEW ISSUE 16-12-06 JLM VERIFIED BY:DD IPP REV:B Change mat'l size JFS 17-05-19 Verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	20 Ea	4/13/18	4/13/18	0.00	0.00	Start Up Machining-4	1/18	JB 18.05.02
110	Lathe Conv	20 pcs	4/14/18	4/14/18	0.00	20.00	Lathe Conv-1	1/18	JB 18.05.02
120	QC	20 pcs	4/14/18	4/14/18	0.00	0.00	QC2 Machining-1	1/18	JB 18.05.02
130	QC	20 pcs	4/14/18	4/14/18	0.00	0.00	QC8 Machining-2	2/18	15/05/02
140	Outsource	20 pcs	4/14/18	4/14/18	0.00	0.00	Outsource4	CT 18-53	15/05/02
150	Packaging	20 pcs	4/14/18	4/14/18	0.00	0.00	Packaging2	1/18	15/05/02
160	QC	20 pcs	4/14/18	4/14/18	0.00	0.00	QC6	1/18	15/05/02
170	SprayPaint	20 pcs	4/16/18	4/16/18	0.00	2.00	Spray Paint	9-88	JUN 01 2018
180	QC	20 pcs	4/16/18	4/16/18	0.00	0.00	QC14	38	9-88 DAS
190	Packaging	20 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-1	CK135	JUN 13 2018
200	QC21-SA	20 Ea	4/16/18	4/16/18	0.00	0.00	QC21	1800-13	6 DAS

Part Op 110 - 1-TURN AS PER DWG DWG REV: ****CHECK NOTE 7***** 2- deburr and break all sharp
Descriptions: edges
140 - 1-ISSUE P/O TO ATG: P0039782 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625
Type 3 Class 2 3-Certification of Conformity is required
170 - PRIME AS PER DWG AND NOTE 4 BATCH: 138747 PAINT AS PER DWG AND NOTE 4
BATCH: 138873
190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	6 ft (.3 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M6061T6R0.625	6	44	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

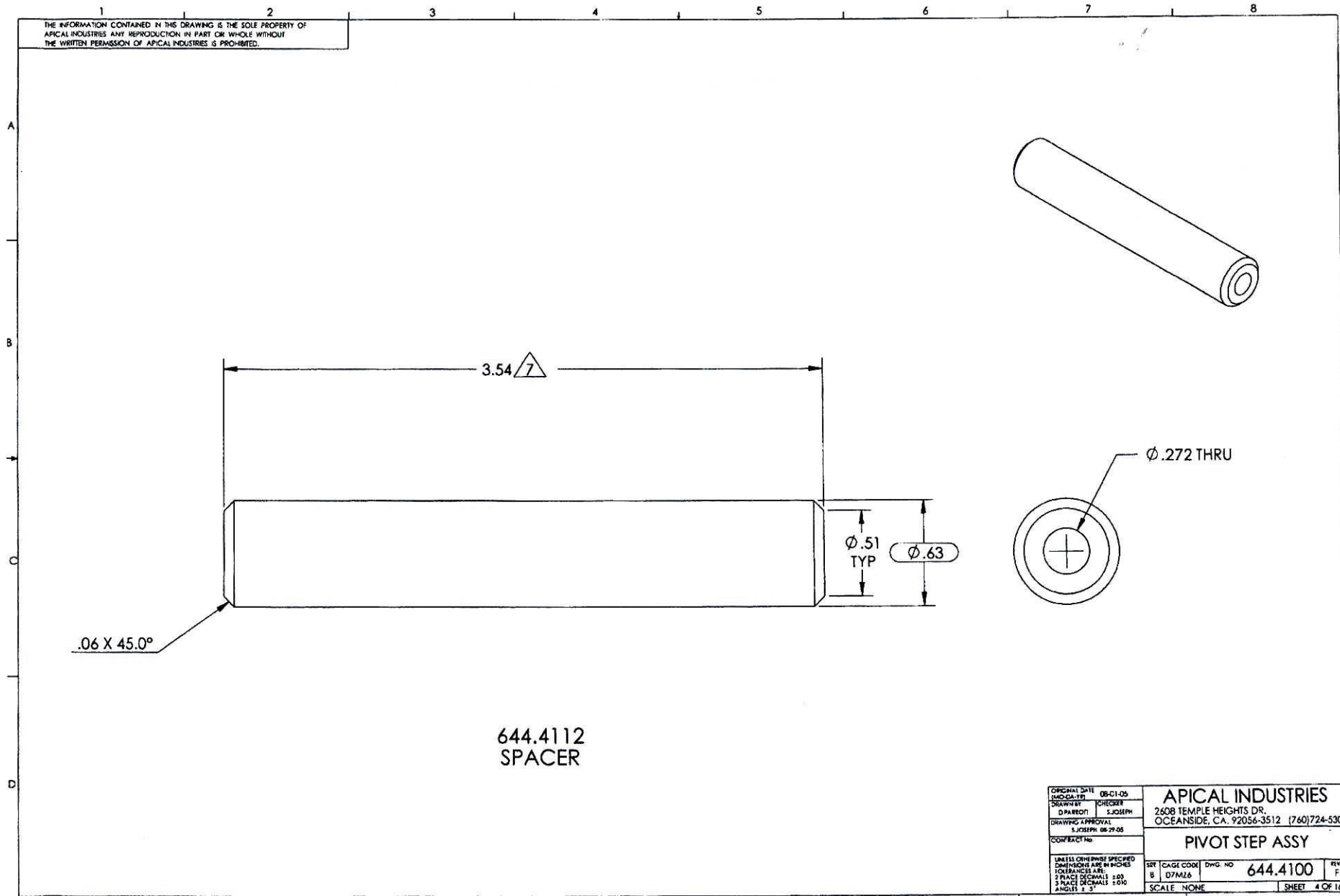
**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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ORIGINAL DATE 08-01-05		APICAL INDUSTRIES	
DRAWN BY D. PARROTT		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKED BY S. JOSEPH		PIVOT STEP ASSY	
DRAWING APPROVAL S. JOSEPH 08-29-05			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ±.010 ANGLES ±.5°		SHEET 4 OF 16	
REV.	CAGE CODE	DWG. NO.	REV.
B	D7M26	644.4100	F
SCALE NONE			

DQA: _____ Date: _____



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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039782**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039782
PO Date: 5/3/18
Due Date: 5/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175551	644.4112	Spacer 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/31/18	20 pcs	0 pcs <i>✓ 20x</i>	20 pcs	\$6.80/pcs <i>At 8/6/01</i>	\$136.00
2	175985	646.3210	Support Issue P/O to ATG : _____ 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	5/31/18	14 pcs	0 pcs <i>✓ 14x</i>	14 pcs	\$16.20/pcs <i>At 8/6/01</i>	\$226.80
3	174108	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG : _____	Firmed	5/31/18	12 pcs	0 pcs	12 pcs	\$19.95/pcs	\$239.40
4	174109	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 646.3300	Firmed	5/31/18	12 pcs	0 pcs	12 pcs	\$19.95/pcs	\$239.40
5	176228	646.3711	Clip Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A	Firmed	5/31/18	18 pcs	0 pcs	18 pcs	\$7.95/pcs	\$143.10
				Firmed	5/31/18	6 pcs	0 pcs	6 pcs	\$7.95/pcs	\$47.70
Sub Total:						24	0	24		\$190.80
6	174096	646.3713	Gusset Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	5/31/18	2 pcs	0 pcs	2 pcs	\$17.60/pcs	\$35.20

DAS
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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915272

Date: 31-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 644.4112 Spacer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23029	Rev: 1 PO: PO039782	Line: 1
14 ea	Part: 646.3210 Support Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23030	Rev: NC PO: PO039782	Line: 2
18 ea	Part: 646.3711 Clip Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23033	Rev: A PO: PO039782	Line: 5
2 ea	Part: 646.3713 Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23034	Rev: A PO: PO039782	Line: 6
6 ea	Part: 646.3714 Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23035	Rev: A PO: PO039782	Line: 7

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915272

Date: 31-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	OUR TRUCK
Quantity	Description
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>31/05/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. DAS 11 9-89 JUN 01 2018

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